


# Installation of AZURA® valve stators





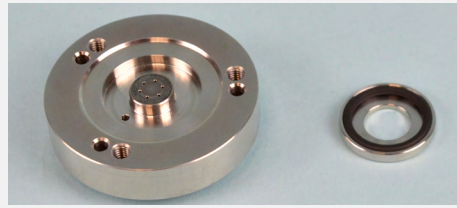
**Note:** The replacement stator can be used for 2-position and multiposition valves. When installing the stator on a 2-position valve the central port is a dead-end and not used. Please gently screw in the provided blind plug into the central port of the stator.

## Installing an AZURA® V 4.1 valve stator

Task	Figure
1. Loosen the 3 screws alternately at the front of the valve with the torx key (T20) (see Fig .1).	
2. Remove the stator and use the new stator to reassemble the valve in reverse order.	

**Fig.1** Loosen screws w. torx key

## Installing an AZURA® V 2.1 valve stator

Task	Figure
1. Loosen the 3 screws alternately at the back of the valve with the Allen wrench (M3) (see Fig. 2). Please press housing and stator together while unscrewing to prevent that internal components fall apart.	
2. Remove the stator upwards and carefully separate the slide ring with the O-ring (Fig. 3 & 4).	
3. To reassemble the valve use the new stator and proceed in reverse order.	

**Fig.2** Loosen screws w. Allen wrench

**Fig.3** Valve body with rotor seal (left), Stator with slide ring (right)

**Fig.4** Stator (left), separated slide ring with O-ring (right).